





# TOMY

Honoured and Ingenious FRIEND

# Mr. GEORGE SHELLET, Wariting-Master

of CHRIST-HOSPITAL, in LONDON.

SIR,

Cannot dissemble the Secret Satisfaction I received from the Sight of your now-finished Large Cory-Book, through which a rich Vein of Art and Industry dissemble titself.

I congratulate You and the Publick thereupon.

Nothing less than a Governing Principle of publick Spiritedness, could at you upon, and carry you through these voluntary Toils for the Good of others, contering the Fatigues you must undergo in the Discharge of that Eminent Station you sommendably fill in the Hospital.

What I certified in the First Part of your Book of NATURAL WRITING needs no explanation in the Second. The Words are their own Interpreters. Nor am I of so Versatile Humour as to recede from them. But add, That whatever is Approved in the former, is approved in the latter.

To You, my Friend, I Dedicate the enclosed Epitome of my Reading and Thoughts in the Origin, Use, and Improvement of WRITING, &c. Which I desire you would Acted and Publish, as a Mark of that Esteem I have for you; Who am, without Comliment,

Tour Real Friend, and Servant,



# THE

# Art of WRITING

Confidered, as to it's

# Origin, Use, and Improvements; An E S S A Y.

By ROBERT MORE WRITING-MASTER.

WRITING Defined.



RITING is such a Representation of our Words (but more permanent) as our Words are of our Thoughts.

Holder observes, That Writing is Language in Counterseit: For whereas Language originally and properly is that of the Tongue, directed to the Ear by Speaking. Written Language is tralatitiously so called, because it represents to the Eye the same Letters and Words that are pronounced.

By these the Tongue and Pen do mutually correspond and assist each other. Writing what we Speak, and Speaking what we Write.

Of LETTERS.

A Letter therefore is a Mark in Writing, denoting the various Motions or Politions of the Instruments of Speech, either in producing or ending Sounds.

The Letters by the Hebrews are termed OTHIOTH (i.e.) Signa Signorum, for Letters are the Signs of Words, as Words are the Signs of Things. So Isidore calls 'em, Signa Verborum, Indices Rerum. The Greeks express themselves herein by συμεία, σύμαλα (i.e.) Signa, but most properly by γεάμμαλα (i.e.) Lineatura, and thence Litera, à Lineando, being formed of Lines, and signify the Mark on the Paper.

The Formation of these Marks or Lines are indeed a Part of Grammar. The Reverend Dr. BUSBT says, Restam Literalis facit Orthoepea Figuram. And Marcian Lib. III. introduceth Grammar thus speaking, Miki Attributum Literarum FORMAS LINEARE.

Number of LETTERS.

The ENGLISH use 26 of these Characters, which are sufficient for all the Languages that ever were or can be. Adr. Metius Arithmet. Lib. I. Peg. 12. says, That from the various Combination of 24 Letters only and none of them twice repeated there will arise 33.112.932.554.884.976.640.000 Changes. But whoever will be at the trouble of making a more exact Calculation (as I have done) will find 'em 620.569.841.733.239.

# The WONDERFULNESS of this ART.

What a Miracle this Art of Writing did seem at its first Invention, we may guess by the late discover'd Americans, who were amazed to see Men converse with Books, and could scarce believe a Paper should speak. Especially when after all their listening to any Writing (as their Custom was) they could never perceive any Sound to proceed from it. There's a pretty Relation to this Purpose, (written by Lud. Richeom. quoted by Herm. Hugo, in his Preface, and translated by Bp. Wilkins) of an Indian Slave, "Who being sent by his Master with a Basket of Figs and a setter, did by the Way eat up a great Part of his Carriage, conveying the Remainder to the Person to whom he was directed, who when he had read the Letter, and not finding the Quantity of Figs there spoken of, he accuses the Slave of eating them, telling him what the Letter said against him. But the Indian did considently abjure the Fact, cursing the Paper as a lying Witness. After this, being sent again with the like Carriage, and the Letter expressing the Number of Figs to be deliver'd, he did again devour Part of them by the Way; but before he medicalled with any (to prevent all Accusation) he first took the Letter and hid that under a great Stone, assuring himself, that if it did not see him eat the Figs it could never tell of him; but being now more strongly accused than before, he consessed the Fault, admiring the Divinity of the Paper." Such strange Conceits did those wilder Nations entertain of this Excellent Invention.

## Of the Origin of WRITING.

H. C. Agrippa, Cap. ii. saith, That Letters themselves, which are the Elements and Materials of all Arts, yet are not able to make good the Antiquity of their first Original. And Herm. Hugo, Cap. iii. Pag. 40. complains, That the Repugnant Opinions, and Multiplied Altercations of Writers on this Subject have perplexed the Enquiry. And yet these Digladiators in History quarrel about the Plame, while they agree as to the Place and People intended.

Digladiators in History quarrel about the Dame, while they agree as to the Dlace and Deople intended.

The Descendants from Adam by Seth, Noah, &c. were afterwards called Hebrews. Now from Adam to Noah they had no particular Name as a People, but were dispersed over the whole Earth, and used the same Idiom with Cain and his Posterity, Gen. ii. v. 1. The whole Earth was of one Language and one Speech; and from Noah to Heber (67 Years from the Flood) they did so continue. From Heber they were called Hebrews, till Jacob was called Israel, and his Posterity Israelites. Now this very People by Writers are called Assyrians, Syrians, Phonicians, &c. from the Places they inhabited, say Postell. ad Card. Car. Annius. Bibliander, &c. And Scaliger says, in North. Euseb. Cananais (i. e. Phonicibus) Tempore Abrahami Lingua Hebraica suit in usu. These Hebrews retained their proper Idiom, even after the Babel Consusion; the perhaps they might change their Letters for those we have from Esdras, as thinks St. Jerom.

This granted, 'tis certain the first Letters were Hebrew. Pliny says, Literas arbitror semper fuise Assyrias (i.e. Hebrew, as I noted before) and Pol. well observes on him, Lib. V. C. vi. That Syria was also called Assyria, Phanicia,

Palestine, Judaa, &c. as it was contiguous to such or such Place or People.

Eupolemus, Eusebius, &c. honour Moses with the first Invention: But Job lived before him, and he Ch. xix. discovers his Knowledge of Letters. Philo attributes it to Abraham; Opmerius, &c. to Enoch the Son of Seth, Bibliander to Adam. Ang. Rocca de Camer. Comment. in Bibl. Vat. says, That in the Vatican Library, Adam is painted; and over his Head, the Antique Hebrew Letters: At his Feet this Inscription; Adam (inspired by God) was the first Inventor of Sciences and Letters, and did (prasormare) form those Characters before others, as the Word signifies.

I conclude this Subject (which may seem tedious to those that have no Taste of Historical Learning) with a short Narration from Fosephus, Lib. I. C. iii. "The Children of Seth, the Son of Adam, having invented Astrology, and divers other Sciences; being told by Adam, that the World would undergo a twofold Destruction, one by a great Flood, the other by Fire. They erected two great Columns, the one of Brick the other of Stone, and wrote the Precepts of the Arts they had invented on each of them, hoping that although That of Brick should not be able to resist the Rapidity and Violence of the Waters; yet at least, That of Stone might preserve the Memory of their Arts to Posterity, by what was written upon it." He surther adds, "That the Stone-Pillar remained till his Days in Syria.

There is an Opinion, which hath of late obtained (but for which I cannot find a tolerable Authority) viz. That Fobi, the first King of the Chinese, who lived 1400 Years before Moses, 500 before Menes, the first King of Egypt, and 2950 before Christ, was the first Inventor of Writing: And wrote in their Language a Book called Tekim, which

is the oldest in the World.

# Of the FORMATION of LETTERS.

The Hebrew are composed of the Letter Jod. The Greeks, Latines, &c. of Lines multiform-

## Of the several WAYS of WRITING.

The Hebrews write from Right to Left. Others from Left to Right, as the Europeans generally, some from Top to Bottom, &c. H. Hugo Lib. VIII. p. 76. gives a Specimen of 24 ways of carrying the Lines.

# Of Instruments used by the ANCIENTS.

At first they wrote with an Iron Style (mentioned Job xix.) on Stone or Tile. They made one of Bone to write on Wax. The Arithmeticians used one of Stone, on Slate or Shingle. On Glass they wrote with Adamant. But the most common Way was on the Rhinds or Barks of Trees, and in Tables or Leafs of Wood. Calami were Reeds or hard

Rushes, growing near Memphis and Nile. What they called Papyrus, was a kind of Reed growing in the Marshes of Egypt, called Papyrus Nilotica, of a stringy filamental Substance: This Philadelphus King of Egypt contrived in a Gummy Water, and dried in the Sun, which afterwards divided into Sheets, were called Papyri from the Reed.

# CHINESE and JAPANOIS.

The Chinese and Japanois make their Paper of the inward Bark of Bamboos, and write with an hair Pencil, from to bottom, and from Right to Left, miraculously saft: Their Ink is made of Lamp-Black and the Fat of Swine.

## Of SHORT-HAND.

Short-Rand is of great Antiquity. The Ancients wrote it, either, 1st, By Marks or Signs. The first Invention whereof is ascribed by Eusebius, to Tyro, Servant of Cicero. But 'tis plain Cicero practised it himself, from his Ep. at Attic. Lib. XIII. Ep. 32. Quod ad te de Legatis scripsi, parum credo intellexisti, quia sid onucleor scripsi. Pet. Diacona attributes it to Ennius, whose beginnings of this kind did receive successive Additions from Seneca the Father and others Hugo, C. xviii. assume, whose beginnings of this, in Psal. xlv. 1. and that the Writing on the Wall, in Daniel v. 2s which so puzzled the Chaldean Wizards, was in such Characters. 2ly, By making the first Letters of a Word stand for Word, as S. P. Q. R. for Senatum, Populumque Romanum, which the Hebrews term Raschei Theboth, or 3dly, by Hiero glyphicks or Emblems, as by a Serpent, with bis Tail in his Mouth, they intended the Tear, which returns into itself Emblems were 1st Natural, as grounded on some Resemblance in the Property or Essence of the Things themselves; The a young Stork carrying the Old one, signifies Filial Gratitude, &c. or 2dly Historical, as Phaeton denotes the Folly of Rashness, &c.

The Characters of Numbers, the Roman Way by Letters, or the Barbarian by Figures, are known universally: So the Marks of Astronomers for the Planets, &c. and of Chymists for Minerals, as A for Salt Ammoniack, and Musical Note are generally the same. I conclude this Head in Honour of Great Britain, with what an Eminent French Author saith viz. C'est en quoi la Nation Angloise excelle par dessus les Autres. Si bien que suivant cette Nouvelle Maniere d'estrire, la Flum

peut aisément suivre les paroles d'une personne qui parle sans Precipitation.

### ARITHMETICK.

Pliny Lib. V. and Strabo XVII. say, That the Inundation of the Nile, gave the first Hint of Arithmetick and Geometry to the Egyptians: For by keeping Measurement of the Rise and Fall thereof, and observing the Times of its Return, they guessed at the Fruitsulness or Sterility of the Approaching Seasons: Joseph. 1 Antiq. attributes the first Invention hereof to Abrabam. I have already taken notice of the Sons of Seth's Pillars, and will only observe to my Reader, that Gen. iv. 21. Jubal is on Record for the first Master of Musick and Musical Instruments, which without the Knowledge of Numbers he could not have been.

# Of PRINTING.

I intended to have superadded Something here of the Invention of Dinting. But for that, I recommend the Curious to an Essay of Mr. John Bagford's, published in the Philosophical Transactions, N° 310, pag. 2393.



--- Utile Dulci.

# READER,



IT HERTO I have treated of the Rough Diamond, now of that Diamond Polithed.

If the Invention of Writing be so Wonderful, and the Use and Ends of it so Extensive: Then how much art thou beholden to those brave Spirits whose Genius led them to scatter Roses in thy Way, and make

With what Brevity I can, I will do Justice to some of their Memories, and deseat the Expectations of such as would have me Partial. As I pay Reverence to the Reputation of all Men, I will not, in favour

of any, prostitute mine own.

First, and before the Rest, stands the Immortal Velde, whose very Faults, (if any) I know not the Man that hath Ability to Copy. We have a MS. of his in England, but Impersect. The D, (a curious springs'd Letter) being unfortunately lost. Then the Beautiful and Correct Materot, bold Roeland, neat Beaugrand; with Limosin, Duval, Barbedor, Senault, the Judicious Alais, cum multis aliis Transmarinis.

That none of our Country-Men appeared so early in the Field of Writing, Wonder not Reader; since the Use of the Rolling-Press was unknown in England, till Introduced from Antwerp by Mr. John Speed in the Reign of King James I.

Yet Mr. P. Bale in Queen Elizabeth's Time, published his Maiting School Baffer at the Letter-Preis, and His, with Mr. Martin's Pieces, made Part of a Copy-Book Engraven beyond Sea by Hondius: One of which, with many va-

luable Fragments of Mr. Bale's Wand Maiting in it, I have in my Collection.

About 1616, Mr. Gething, Mr. John Davis of Hereford, and Mr. Billing fley, published their Copy-Books with general Applause, and in 1622, Mr. David Brown of Edinburgh, (a Learned Man and great Artist,) Printed his Calligraphia at the Letter Press, with Blanks for Examples, which he and his Clerks filled up: This he Dedicated to King James I. whose Scribe he subscribes himself.

Afterwards the Spirit of Penmanship diffused itself through the Works of Goodyeare, Gery and others, with Universal

The Art of Writing continued in a Flourishing Condition till the Death of that great Ornament of it, Mr. THOMAS FAILE, who could not be persuaded to Publish. He was a Gentleman of bright Parts, had a peculiar Talent. What

Mr. WALLER was in Poetry, such was Mr. FAILE in Penmanship.

About which Time, Mr. Cocker, a good Engraver, but too general an Undertaker, commenced Author: He quickly let in an Inundation of Copy-Books, and was followed by others, who for filthy Lucre propagated the foul Prank of Pyracy: And fuch was the then Incontinency of Scribbling, that the very Engravers and Stationers, &c. fet themselves up for Authors; and the Rolling-Press groaned under a Superfactation of such Books, as had almost rendered the art Con-

The Late Coll. Ayres, (whose Master was the fam'd Mr. TOPHAN) gave the first Check to this Exorbitant Spirit of Scripturiency, and by the Assistance of the Ingenious Mr. JOHN STURT Engraver, still living, carried the Glory of

English Penmanship, far beyond his Predecessors. Nor is it a Diminution of our Characters who succeed him, That therein the Collonel was the common Father of us all. His Works praise him.

Contemporary with the Collonel were Mr. ELEAZAR WIGGAN famous for his unrival'd Boldness and Volubility in Command of Hand; as also Mr. JOHN SEDDON Master of a fruitful Invention and admirable Freedom. Mr. PETER STOREY an Universal Artist, but particularly Eminent for his Manly and Beautiful Disposition of large and elaborate Pieces. I will not here omit the DUNDASSE'S (Father and Son,) fo noted for Writing most correctly in

Miniature and finall Compass.

Here would I gladly engage my Pen in Honour of those many Artists that are the Ornaments of our Day. Who standing on the Shoulders of their Predecessors, have manifestly made some farther Discoveries. But I am Conscious of the Difficulties attending such an Enterprize, well knowing, that Modeste & circumspecto Judicio de tantis Viris pronunti-andum est. Yet promise my Reader that if their Works or Characters become the Subject of a Second Part of this Treatile, I shall discharge myself therein with the utmost Sincerity and Impartiality. Art with me is of no Darty. I wish I might animate their united Labours. A noble Emulation among them I would cherish, provided it proceeded not from, or to Malevolence. Bale had his Johnson, Norman his Mason, and A— his S—, yet Art all the while was no Sufferer. If any busie Body would officiously employ himself in creating Misunderstandings between Artists, they should look upon such an one as a Turn-Stile, standing in every Man's way, and hindering No-body.

Of the Usefulness of WRITING.

Everal Authors have so largely dilated on this Subject, that I shall not enlarge upon it here. It is the Life and Soul I of Commerce and Correspondence : By it we manage our Affairs at the greatest Distance, with the greatest Secrecy. It is the Messenger of the Thoughts, and the Key to Arts and Sciences. Speaking is only Vocal Thought; Thinking is but filent Speech, Writing is the Image or Character of them both. It is

> A Speech heard by the Deaf, spoke by the Dumb, Whose Eccho reaches long long Time to come, Which dead Men speak, as well as those alive.

So Monsieur de Brefbeuf in his Translation of Lucan.

C'est de Luy que nous vient cet Art ingenieux De peindre la Parole, & de parler aux Yeux; Et par les Traits divers de Figures tracées, Donner de la Couleur & de l' Ame aux Pensees.

Which take thus in the English,

Hence did the wondrous Mystic Art arise, Of painting Speech, and speaking to the Eyes; Thus we by tracing Magick Lines are taught, How to Embody and to Colour Thought.

OW Reader I take my leave of thee for the present, with some few collected Maxims and Observations, viz. Chaiting is of that Efficacious Virtue, as to make itself Intelligible to all the Powers and Faculties of the Soul; notwithstanding its being mute and void of Motion. It deriveth its Origin from the Imagination; is executed by the Hand and perfected by Exercise.

To the Framing a truly good Hand, there must conspire a Regular Form in Connexion, Inclination, Heighth, Breadth,

Bigness and Continuation.

An Artist's Hand performs promptly what the Imagination presents to it.

All Debauches or violent Exercises dull the Imagination, benumn the Fingers, and debilitate their Action.

Art never produces Effects so happy, as when it works upon a Pregnant Disposition.

Frequent Exercise may afford Order and Continuation to a Hand, but neither a regular Form, nor a proper Connexion

without Precepts.

Though a Man may arrive at Persection herein without being a Philosopher, yet there is great need of good Conception for Comprehending the Differences of Figures, the Changes of Situation, and the Number of Motions that form them. Of Imagination, for Representing them to ones felf in their Beauty. Of Judgment, in placing them a propos, and Of Invention, To improve on the Antique. En Fin,

# La Belle Ecriture demande un Esprit Gay pour son Execution.

There are Abundance of Difficulties in well forming and finishing a Letter. The too hard leaning on the Arm in Writing takes from the Freedom of the Writer. The more or less Touch of the Nib of the Pen at the side of the Thumb or Fingers alters the Stroke. The more or less Inclination of the Hand, renders the Stroke quite different. The quick or flow Motion of the Fingers or the Arm, enlivens or makes a Figure faint. The Pen too hard or too foft, or not fitted to the Hand, interrupts the Spirit and Power of the Action. The Ink too fluid or too thick. The Seat too high or too low. The false Light, or the Light too great, and a Thousand other Impediments, are so many Rubs in the Way of Dexterity.

As for the Cure or Change of ill Habits, there can be no Time limited. So it is a Work of Time to beget in a Learner a good one. Perfettion in Writing is attainable only by good Copies, a True Method, and a Reasonable Time for Practice. Whoever pretends to the contrary, does but practife upon the Weakness and Credulity of his Employers. Habits are acquired by Repeated Alls, even the most Absolute Masters (without continual Practice and Exercise) will find a sensible

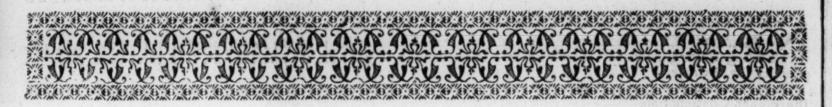
Decay of their Faculties.

The Ornamental Part of Writing, where it must, (as in some Cases it must) be Artificially performed; let it be done judiciously, and comformably to Nature: For then does art appear perfect, when she can scarce be distinguished from Rature itself; as Nature is ever happy because she always carries an hidden Art in her own Bosom. This was the late Mr. SEDDON's first distinguishing Talent; all whose Flourish'd Pieces are in the Hands of my Ingenious and esteemed good Friend Mr. JOSEPH ALLEINE, Writing-Master in Coleman-Street, London.

From the Golden-Pen in Castle. Street, near the Queen's Mews, August 3. 1714.



PRE-



# PREFACE.

HE First Part of this Book was published about fix or seven Years ago, under the Title of Matural Witing; the kind Reception of which has been the main Inducement, that led me to the Publication of this Second Part, whereof I shall here give the publick this brief Account. In Performing of the Round-Hand Pieces, I have given as great a Slant and Inclination, as I have found in any Writing yet published; and I hope it will be the better received upon that account, since it is nearly the same with that, which Clerks and Men of Business, who are in the

frequent Exercise of the Pen, do generally fall into; and is most consonant to the natural Motion

of the Hand in Writing.

The Perusal of the whole, I hope, will sufficiently testifie for me, that I have neither been sparing of my Labour nor my Expences, to enrich this Book with the greatest Variety of solid and useful Pieces, in many of which are contained thirty or forty Lines of Writing, of several Sizes; which gives the Learner the Advantage of picking and choosing what is fittest for his Purpose,

or what may best suit with his peculiar Fancy and Genius.

What I have added here, for the greater Beauty and Ornament of this Work, that I cannot fo properly call my own, I shall now freely acquaint the World, that I may neither diminish from the Value of my Ingenious Friends, nor arrogate that to myfelf, of which I have not been the Sole Inventor or Performer. The several Octogons in Plate 20, were the Design of my worthy Master, Mr. IOHN SMITH, which Compartments I have filled with different Hands of my own Writing; and although this is design'd with the Pencil after the old Manner, yet there being no Plate in the Book of the same Nature, I hope it may afford some pleasing Variety to the curious Eye. The Capital D, in Plate 25, which is not inferiour to any published in Great Britain, was design'd by our Excellent Engraver Mr. BICKHAM; as also the last Leaf of Fancy in Imitation of mine, in my former Book of Matural Witting. And I hope this Liberty of publishing, cannot be esteemed any Detriment, but rather an additional Grace to the Book, and confistent with my Reputation, since I do not in the least grudge the first Authors, their due Encomiums on their Performances.

Whether or no I have by these my Labours contributed to the Advancement of a free and genteel Way of Mriting, I shall leave to the Determination of the Judicious, and willingly stand or fall by the Cenfure of the truly knowing. For as they are most sensible how great Difficulty there is in correctly preparing such a Quantity of Writing; so they can best allow for those Beauties, which may have flipt the Pen and Graver: And granting all fuch Accidents should need an Apology, it would not become me to make one; fince that were to distrust their Generosity to him, who does

his best Endeavour to oblige them.

As for the malicious Reflections, that either have been already made upon my former Publications, or shall be hereafter put upon this by envious and vain-glorious Spirits, I must tell the World, I am forry for their Misfortune: They are not so much the Objects of my Indignation, as of my Pity and Brotherly Commiseration of their Infirmities. They are certainly the most unhappy of all Human Race, that can see no Excellence in any but themselves, and to whom all the good and valu-

able Qualifications of their Fellow-Creatures are odious and offensive. To gain the Favour and Approbation of these, the best Way is to perform nothing Valuable; but when any thing that is Artful and as good or better than their own, appears likely to gain Admiration and Applause 'tis imme. diately and industriously cry'd down by these Engrossers of Reputation, that would have none of the Profession in Estimation but themselves. I could propose a more plausible Way for these busie De tractors to gain their Ends, if the Tormenting Spirit of Envy has not render'd 'em incorrigible and fet them above good and wholesome Advice. Let a Man learn to entertain a less Value for bimself, and hereby he will enlarge his Esteem of others, and that will not fail of creating their for him. He that is not intemperately fond of his own Praise, may be able with Pleasure to allow tolerable Share of it to others; and if he defires his own Performances to be more taken notice of, le him be fure to admire them less bimself; for by his Invidious Objections, he does but infinuate that the Works of others are better than his own.

But fince there is no Defence against Reproach but Obscurity, and the Itch of being abusive is almost inseparable from Vain-glory, it is a Folly for any Author to think to escape it; and therefore whatever Reflections have been, or shall be made out of a Capricious Humour, against what I have Published, I shall think it a Weakness to be affected with it; since I value myself more as I am useful, than on any other Considerations; and hope I can say this of myself, That as I never was pleased with any Flattery, nor cared for any Praises I did not deserve; so I scorn to be moved

at any unjust Reproaches, or troubled at any Malicious Defamation.

# GEORGE SHELLEY



# The INTRODUCTI

Shall not here say any thing of the Usefulness and Excellency of Writing, as it assists the Voice and Me mory; fince Mr. More has amply done that in his Esfay; but acquaint the Reader, that to make the Book more Methodical and generally Useful, I have divided it into Four Parts, viz.

# The First for such as cannot write.

Wherein is contained not only the Initial and Fundamental Letters, but also the several Breaks and Part of Letters, which I hope is sufficient to prevent any one's objecting that this Book is too great, and above the Reach an Capacity of young Practitioners; therefore that it may be truly useful to such, I shall endeavour to give some necessary Directions very proper for fuch Beginners, by shewing them in the following Manner, viz:

# I. How to hold the PEN.

It must be held with the hollow of the Pen directly downward, and that between the Fore-singer and the End, not the Ball of the Thumb, resting on the End of the Middle-finger; the Joint of your Thumb extending outwards, so that the Tip of your Thumb will be near as much higher than your Fore-finger, as the End of your Fore-finger is above the End of your Middle-finger, your Fore-finger lying close on the top of the Pen, and your Middle-finger lying almost straight, but all of them fo, as that you may extend or draw them in at pleasure: Next lay your Third-finger over your Little-finger in ward, and rest on the End of your Little-singer as you write, observing that your Hand lies upright, and falls not towards the back of it, whereby no part of your Hand will touch the Paper but the End of your Little finger and your Wrist; which Position will give your Hand the greatest Liberty in a free and easie Motion, provided you do not grasp your Pen to hard; fee your Pen is not held too upright nor too sloping, but let it rest between the second and third Joint of your Fore finger; as for the Distance of your Fingers from the Nib of the Pen, it is left to your Liberty, observing you do not hold it io near as to ink your Fingers, nor fo far as to weaken your Command.

# II. How to fit to Write.

I have not here Room to take notice, whether, or how much is best for the Desk to flant, but shall leave that to your own Choice, fince a good Penman should be able to use either: See you have a good Light, which is best that comes on the left side, and if it be in your Power choose a North Light, since that is thought the truest: Place your Body right forward, t not awry, but straight to the Desk, let your Body be upright with a little bending of your Shoulders; let not your Breast touch the Desk; lay the Book or Paper straight before you, place not your Elbow so as to touch your Side, and set not too far out, and stay the Book you write on with your Left Hand. N. B. As your Right-Hand lies farther n the Book than the Left, fo extend your Left Leg farther out than your Right, which does, as it were, poife the Body; old not your Head awry, but at fuch a distance from the Paper, as that you may look on your Copy and your Book, without moving your Head; avoid as much as possible all ill Habits in sitting, since they are not only inconvenient, but incomely and prejudicial.

# III. To begin with proper STROKES and Leading LETTERS, and so conclude this Head with some RULES for Writing in general.

And first for the SMALL LETTERS.

Here Note, that when I speak of the Dependence of Letters, I would be understood to mean the plain Round Text Letters, whole Heads of the 1 and b, confift of but a fingle Stroke, with which I advise the Learner to begin, fince the Faults are more conspicuous, and the Greatness of it will stretch his Fingers, and give him more Command. Remember therefore that the Round Text, the Strong, and the running Round Bands, are formed from the fame Oval, and differ but little

Now these Hands are best learn'd by beginning with those Letters whose Likeness will assist you to form the rest; such as the i, c, and the I, which being the most simple Letters, as consisting of the least Parts, are fitly termed the Principal and Governing Letters; and although they are distinct Letters in themselves, yet are they but the Parts of some other Letters, as the i is but Part of the u, the c of the o, the I of the b, you ought therefore to exercise yourself in the frequent making of these, before you proceed to the rest that spring from them; And therefore I advise the Learner to begin with the i, after with the u, which is but the double i, the Tittle excepted; then endeavour to form the t which is but the i advanced higher (except the cross Stroke) which should be placed even with the Heighth of an i or an o; then let him proceed to the making of an r, after that to an n, which is but the r continued, or carried on, as you may see in the al Line of the 4th Plate; Here observe that the Turn at the Bottom of an n, directly answers to that at the Top of an n, othat if such a Stroke was adjoined to the Foot of the n, as that made at the beginning of an n, the n would be the same when placed upfide down: The hair Stroke at the Foot of the n being carried up to the top of it, giving the fame Whites, rames the w, the y is formed from the i: Vide the first Compartment of Plate 6.

Next let the Learner attempt to make the c, and all the Letters formed from it, as the e, which is the same, only with he Addition of a small hair Stroke made with the right Corner of the Nib towards the Right Hand when you begin it, hen learn the o, which is but the c continued, as you may see in the first Line of Plate 4; so to the a which is made by frawing such a Stroke as the i, down the right side of the o, giving the same Slant, the d is the same with the a, but that Stroke of the i advanced as you may fee in the 1st Line of Plate 4, an oblique Line drawn down the right Side of the o makes the q, the Tail of which turned upwards towards the Right, gives the g; but such a slanting Line drawn down he other side of the o, advanced as high as an I, makes a b, and carried as low as the q, is a p, the x is fram'd of two c's evers'd, all which you may fee in the great Alphabet, Plate 4, and for the Learner's Imitation, I have Collected and Graved

he Letters that depend on the o, in the 2d Compartment in the 6th Plate.

When the Learner is perfect in these, let him begin to make the I, the Foot of which turned up as high as an o, makes he b, the l is the same as the t, the cross Stroke excepted, only the Head of it is carried as much higher than the t, s the t is higher than the i, or thereabouts, whereby the t is near a mean Heighth between the i and the 1: Then proceed o the b which is made by advancing the first Stroke of the n as high as the 1: See the 2d Line of the 4th Plate; as for the k,

he f and the s, see the Alphabet of large Letters in the foregoing Plate, and the 3d Compariment of the 6th Plate.

Now may the Learner endeavour to make all the Letters in their Alphabetick Order, and therefore may make use of the th Plate, where I have given you all the full Strokes in each Letter, in double Lines, for the Learner to fill up, which may full him in the truer holding of the Pen. Under each Copy, are double Lines, which give the Heighth, Perpendicular Lines or the Breadth, and Slanting Lines to shew the Leaning of each Letter, whereby the Learner cannot well err in his Pro-

But before he attempts to Join, it will be requisite for him to make well the Great Letters, and that brings me to the Se-

ond Head of Instruction, viz.

# How to make the CAPITAL or GREAT LETTERS.

And notwithstanding these when made well, are justly deemed to give Life and Beauty to a piece of Writing, yet have

hey been very much neglected, and by some wholly omitted.

And therefore I have writ the 7th Plate for your better Information concerning them, and have placed them as they deend on, or have a Likeness to each other; the first Stroke is something like an S, and being contained in more than one alf of the Alphabet, is a Principal and Leading Stroke, and therefore I advise the Learner to write whole Pages of it; r a curv'd Hair made at the beginning of it, makes an S, to the bottom of which add a wav'd Stroke towards the Right and gives an L; But if you begin with such a wav'd Stroke towards the Lest, leaving out the curv'd Stroke, makes a

Z; a strong flat Stroke made with the full of the Pen, by turning it on the Side on the Head of this Stroke, makes it a T, and a little Peck or Dash made about the middle of it towards the Right-Hand, gives an F; but if you begin with a small curv'd Stroke towards the right, on the Top of the Fundamental Stroke, makes it an I, a C put to the I at such a Distance as the Breadth of another Letter, and conjoined by a hair Stroke makes the H; a small hair Stroke beginning even with, and running Parallel with, and half way of the Depth, and turning in to touch the I, thence returning almost the Breadth of a Letter, and falling down to the Line, makes a K; a small curv'd Stroke placed over the Top, or round the Head of this Stroke coming down to the middle of it, makes a P; a small turn'd Stroke like the first part of an X, added where you left off the P, makes it a B, but if instead of that Stroke, you add a wav'd Stroke like the last Stroke of the K, makes it an R, where you see, that by adding to, and taking away pieces of Strokes, they are made different Letters; a circular Stroke began at the Bottom of the fundamental Stroke, and turned round the Head of it, and carried down as near the Line as the Depth of the small Letter makes the D, as for the C, O, X, T, and Z, they are the same Form and

Shape with the small Letter, and of late Years the a, m, u, n, and w, are likewise the same, differing nothing but in Dimension, and since the Learner is supposed to be Persect in making the small Letters, he must be able in some tolerable degree to make these; as for the other more ancient Forms of the A, V, M, W, they are very near the same, when revers'd or placed upside down, as you may see in Plate 7; after which you may proceed to make the Minums, or half joining, that you find in the 6th Compartment of the 6th Plate; then copy after the 8th Plate, where is a whole Alphabet of fingle Line Joyning Copies, of which I would advise the Learner to write whole Copies of each of them, and so proceed to the 9th Plate, that contains several Sentences of different Sizes or Dimensions.

# General Rules for WRITING.

I. Dblerve, That the Heads of all Letters are of one Heighth, and the Tails of one and the same Depth.

II. That the Heads and Tails of Letters do not interfere with, or run into one another, and for that Reason let the Space between the Lines be something more than twice the Heighth of the Head, which will be sufficient to receive the Tails of the first Line and the Heads of the Second, without touching or entangling.

III. That they Lean all one way.

IV. That all Letters are alike with those of the same kind, i. e. that every (a) agrees with the (a), and every (b) with the (b), Gc.

V. That all Strokes drawn downwards, must be full, and Strokes carried upward, as also cross or side Strokes must be small.

# The Second Part for such as can write tolerably well.

In which they may find for their Imitation, various Forms of Business, such as Receipts in full and in part, Petitions, Bills of Parcels and of Exchange, Superscriptions, Account of Cash, and Letters of various Subjects, written in the fet, small and running Round Fands, &c. And to affift fuch, I shall proceed to shew farther, how

# I. To make a good PE N.

Procure a good Pen-knife, the Blade near one Inch and half long, and about a quarter of an Inch broad; let the Edge be thin, sharp, and strong, choose a round, hard, and clear Quill, and with the back Edge of your Knife, scrape off the Scurf or Film from the Pipe, then holding the Quill in your Left Hand, between your Finger and Thumb, resting it on the End of your Middle-finger (with the back downwards;) Enter your Knife sloping, a quarter of an Inch from the lower end of your Quill : Likewise on the back part, but not so high as the fore : Then enter the Edge of your Knife a little way in the Back without the least Inclination of the Blade one way or other, that the Slit go not awry; then with the Peg of your Pen-knife sprightly discharge the Slit its intended Length, observing that the thinner the Quill the shorter the Slit: If it be too thick and hard, shave it on the Back, but if too thin and soft, harden it in warm Embers (though Age best mellows and meliorates a Quill) you may strengthen the Nib also by the Shortness of it, and the Breadth of the Cheeks; then enter your Knife the Quill's Breadth above the Slit, and flice it off to the End, after which draw it to a Point, by cutting a piece from each of the Sides or Shoulders, turning the Knife outwards, and let each fide answer the other; then Nibit, i.e. having drawn both Sides to a Point at the Slit's end, place the Quill betwixt the fore and Middle-finger, pressing the inner part of the Nib hard and and flat on the Left-Hand Thumb Nail near the End, and cut off part of the Nib, observing to let the Penknife fall directly down : In making the Pen, I advise the Learner to put the upper part of his Thumb hard against the Ball of his Left, to avoid cutting his Fingers.

N. B. When I speak of the right or left Corner of the Nib of the Pen, I mean that which is towards the Right or Left-

Hand in using it.

# II. To write well and Expeditiously.

And here I shall presuppose three Things, First, That the Learner is acquainted with, and understands well the foregoing Rules, relating to the holding of the Pen, the fitting to write, as also the Reason and Truth of Letters, with the general Rules given at the End of the former Section. Secondly, That he is careful to perform according to what he knows, since Knowledge cannot be any ways Beneficial to the Person that has it, if he will not make use of it. Thirdly, That he is frequent in the Exercise and Practice of Mriting, according to his foregoing Knowledge and Care, without which he can never attain to any tolerable degree of Boldness and Certainty in duriting, which a Person must do before he can write fast and well; it is by Practice your Hand discovers your Knowledge in Uriting; and since the Hand is directed by the Head;

nothing but frequent Practice can make the Hand obedient to its Direction. These Things premised, observe, First, To fit easie, not awry, either with your Head or Shoulders, but straight forward, without Cringing, or such a Posture as may create Pain, by drawing or contracting of your Body; grasp not your Pen too hard in your Hand, which will necessarily create a Tremor as well as Weariness, by an irregular beating of the Pulse; avoid as much as possible too great a Hurry, by too much Concern and Impatience; let not your Desire run too fast for your Hand; but with a Sedateness and Easieness of Temper, let your Fingers move with a constant and regular Motion, without any fluttering or needless Shakes of Hand; shun too great a Pressure, but lightly touch the Paper; and as you are to keep a regular Motion, so you should have an equal Poile or Weight of Hand, in order to the making of the full and small Strokes of one and the same Thickness: Endeavour in Expeditious Uriting to make every fingle Letter, whether small or great, at one continued Stroke, without taking off the Pen, and for your Practice or Imitation, I have graved in the following Plate an Alphabet of fuch Capitals as run in one continued Thread, having in them no more Stroke than what will constitute the Letter, for in the running Hand Letters, all Knots, and needless Turn of Stroke is to be avoided, as taking up more Time, and hindering Dispatch; for as each of the Capitals are so formed as to be made at one Stroke, so they should have no more Strokes than what is necessary; after which you may attempt to make two Letters at once, uniting them fo, as that they may run eafily one into another, by a fine Thread or wanton hair Stroke, as you may see in every Second Capital Letter in the running Alphabet; where by the Addition of a Letter or two they become Contractions for certain Words, as agt. for against, Bp. for Bishop, Cr. for Creditor, and Dr. for Debtor, or Doctor, &c. In which you fee the Capital and Small Letter conjoyned without taking off the Pen. The like must be done in Small Letters, where observe, that where one Letter ends, you must carry on another without taking off the Pen, except when the c, e, o, a, d,g, q, &c. follow Letters of a fraight Stroke, as the i and t, the n and m, &c. and some other few Letters, whose Forms are such, as will not kindly admit of the Stroke to be conti-

The Pen is taken off in on, ma, nd, ic, td, ec, eg, &c.

Thus making two Letters at once, you may continue for some time, until you have attained a more free and certain Command, and then attempt to make three Letters, without taking off your Pen, and when at any time you are obliged to take off your Pen, let not the hair Stroke curl or bend Inwards, but run straight, as it were to another Letter, so that you may catch it up and carry it on, as if it were at first continued.

# The Third Part for such as use Denament, as Writing-Masters, Engravers, Bainters, &c.

Contain'd in which are various Compartments, German Text Capitals, delightful Fancies and Designs in the most pleasing and imitable Turns of Stroke, and that I may assist such I shall farther proceed to shew, viz.

# I. To fill CAPITAL or GREAT LETTERS.

Draw (as usual) a Thread or fine hair Stroke down each side of the Body Stoke, to keep the flourish'd Strokes from touching the Essential Part of the Letter; after which endeavour happily to dispose of a few Strokes about the whole (Letter) so as to give as near as may be equal Whites; which Strokes, if well and luckily plac'd, may be called the principal and leading Strokes, and in as much as they govern the rest, ought to be something thicker and stronger than the after hair Strokes, which should run aside of the first, Itill observing to fill up all the void Spaces alike, as may be seen in the opposite Plate, where for better Information, I have grav'd some Capital Letters with the leading and governing Strokes only, then have given the same Letter and governing Strokes only with the Addition of some smaller, to fill up the Letter, which shews the several Gradations and Steps in Sprigging a Berman Text Capital Letter.

# II. To Compose Knots and Flourishes, and so conclude this Head with Observations on Ornament.

Procure a good Pencil of Black-Lead, that is firm and without Drofs, and Paper big enough for the Defign; double the Paper as near as may be in Quarters, which if doubled true, will make the Creases in right Angles; then draw in any one of the Quarters of the Paper, what Strokes or Knots are the Product of your Fancy, observing here what was said in sprigging of Letters, viz. That the Strokes are fo disposed, as nearly to make one and the same Whites and Distances between them, which is the easer done, because it admits of rubbing out, (with a bit of Bread) putting in, and making such Alterations in the Design or Stroke as are necessary, then double the Paper as at first, rubbing it hard on the back of the Strokes or Knot, with the handle of a Penknife, or any fuch smooth Thing, and the Penciling if it be good, will come off on the clean Quarter, and give in all parts the same Knot or Flourish first designed; then go over every Stroke of both the Knots with the Pencil, and double it again, which will reverse those on the other half, and the whole Sheet is done, as may be seen by the Cherubim's Head in the four Corners of Plate 20; after this manner are perform'd Cyphers, Knots or such Defigns, whose several Sides and Angles answer one to another.

### Ornament consists of Two Parts.

And as this is the Product of a Sprightly Fancy, and a found Judgment, fo it has been exploded by none but such as want that peculiar Genius from whence it proceeds; such who have a dull Fancy, and little or no inventive Genius, that condemn every thing that's drawn with a Pen or Pencil, though occasionally they have taken the Liberty, either more or less, to use it themselves, as appears (if they were all of their own doing) by the Copy-Books they have hitherto published: And though it is not of such immediate Use in Trade and Business, yet it is not only useful, but in some Cases, and at some times absolutely necessary, as in

drawing several Compartments, defigning of Knots and Letters, inventing of Cyphers, and drawing such great Writing (beyone Reach of the Pen and Fingers at once to perform) as is required in the COMMANDMENTS in Churches, INSCRIPTIO on Houses, EPITAPHS on Tombs, &c. And notwithstanding the Noise that has been made of late about Sprigging of Letters. it has not only been used by the greatest MASTERS of our own as well as Foreign Nations, but is now in Use in the Square a German Text Hands ; the latter indeed is feldom or never made use of, but by Way of Ornament or Curiofity ; but the former this time, is a HAND of absolute Use for Business in the Law : But it feems that which makes the Fraud intolerable, is to see u wary Youths betray'd into the Imitation of these Trifles, and the Authors of 'em boasting the Success of their Manageme This indeed looks like a home Thrust, (admitting it were Truth) but from one so blinded by Passion and ill Nature, it is Wonder if it take a quite different Turn from what was defigned. For a Curious Piece of Ornament judiciously performed, very taking to Youth, and apt to strike their Fancy most agreeably: So that what the Divine HERBERT says of POETRY may be well applied to Knots and Flourishes only, by changing three Words, which I have put in different Characters,

A K N O T may take him, whom a LETTER flies,

And turn Delight into an EXERCISE.

The Truth of which I have experienced in many a Youth, who has been so taken with a Piece of Ornament composed of Stroke loofely twirling and playing one crofs another, with all imaginable Variety and Wantonness, and as it were in the most harmo ous manner, (there being a certain Agreement and Concord in Strokes, as well as in Sounds and Numbers) that they have be put on a continual Essay or Endeavour to do the like, till by their repeated Practice they have got such a Steadiness of Hand an Command of the Pen, as has enabled them to write well and to have been insensibly betray'd or drawn in to the Love of Writing. An therefore I think it Impertinent to caution Youth to beware of fuch Copy-Books as have Ornament, but what I would caution the to beware of, is, that they spend not too much time about it, so as to neglect the Study and Practice of Writing it self, which is the most Solid, most Useful, and substantial Part. So that the other ought rather to be used by the bye as a Diversion, than as a Business

II. The performing of Letters, Flourishes, Figures, &c. (exact Ideas of them being fix'd in the Mind,) by a Swinging, Sprightly

Motion of the whole Hand.

Thence, (as I take it,) particularly call'd Command of Hand, because perform'd without the least Agitation of the Finger or resting upon the Hand or Arm; and 'tis generally call'd Striking, the better to distinguish it from the Command of Har that is perform'd by a Sure, Steady and Dextrous Motion of the Fingers, the Hand at the same time resting on the End of t Little-finger as on its Centre. And as this is that, (meaning Writing separate from Ornament) which every Judicious Ma will allow ought to be the chief Aim in Books of what kind soever; so I am persuaded, that even some of our late Author whose Copy-Books have Sprig'd Letters, Pencil'd Flourishes, and such abundance of Striking in 'em, could not but know that Men chants and Clerks are as far from admitting such Ornament into their Books, as Owls, Apes, Monsters, &c. Not that it thereby an pears to me, that fuch Authors have acted contrary to the little Knowledge they have, in hopes, by amufing the Ignorant, to gain the Reputation of Masters; nor does it thereby appear, that they are Persons wanting Merit, driven to mean Shifts, or Betray ers of Youth, &c. Neither has it occasion'd any Lover of Writing, to importune me to do something that might caution Youth to beware of fuch copy-Books, tho' I would defire fuch Authors, and every body elie, to forbear advancing for the future, an thing that they themselves know to be ridiculous.

And as Ornament with respect to the Hand, is perform'd two Ways; so likewise is Striking with respect to the Pen, viz. The

French and the Dutch.

The French Way is perform'd with the Scope or Hollow Part of the Pen turn'd towards the End of the Middle-finger, and is it were naturally Light, Airy and Genteel; therefore the most beautiful for Figures, Flourishes, &cc. as well as the most agreeable in Letters for the Italians, and running Round-Hands. An Alphabet of which may be feen in Plate 8.

The Dutch Way is perform'd with the Scope of the Pen held towards the Ball or Hollow of the Hand, and is most proper in Letters, especially for the Large Round-Hand, because the Fulls fall alike, the Pen being held in the same manner as in Writing

only the Nib a little elevated. An Alphabet of which may be found in Plate 7.

# The Fourth Part for such as are designed for the Law.

The which contains various Sizes of the Engroffing and Square Text Hands; Examples of the Exemplifying of the Set an Running Court Hands, with several Contractions therein, in near One Hundred Instances. In Plate 25 they may find the Alphabet of the Engroffing writ as they resemble and have a Likeness to each other, whereby may be seen what Letters are the most Fundamental, and consequently most proper to begin with; they are writ larger than any I know yet publish'd, whereby may be discern'd the Truth of the Character and the most minute Turn of Stroke, for by several Perpendicular Lines peck'd, may be seen how the several Parts of the Letter should answer one to another, and in the Plate following you may find that large Size reduced gradually by feveral Pieces of less Dimensions to the Size of the Set Secretary: And for their further Assistance I shall endeavour to shew, viz.

I. The proper PEN for each HAND.

First, For the Round-Hand and Round Text-Hands, the Pen must be nibbed Even and Square, and the Slit so long, yet the Point so strong as on the least Pressure the Stroke may Enlarge and Display or return to its self. For the Round Text you may proportion the Length of the Slit and Breadth of the Nib to the Size you intend to write. Vid. Pen 4. The French indeed make the right fide of the Nib somewhat the shorter, but as we have alter'd and improv'd the Hand, that Pen is not proper for it. Secondly, The Italian Hand, requires a longer Slit and narrower Nib, but the same Point as the Round-Hand. N. B. The strong Round-Hand Pen best performs the Italian Text.

Thirdly, For the Running or Mixt Secretary, use the Round-Hand Pen, excepting that the Left Side of the Nib, be rather the shorter.

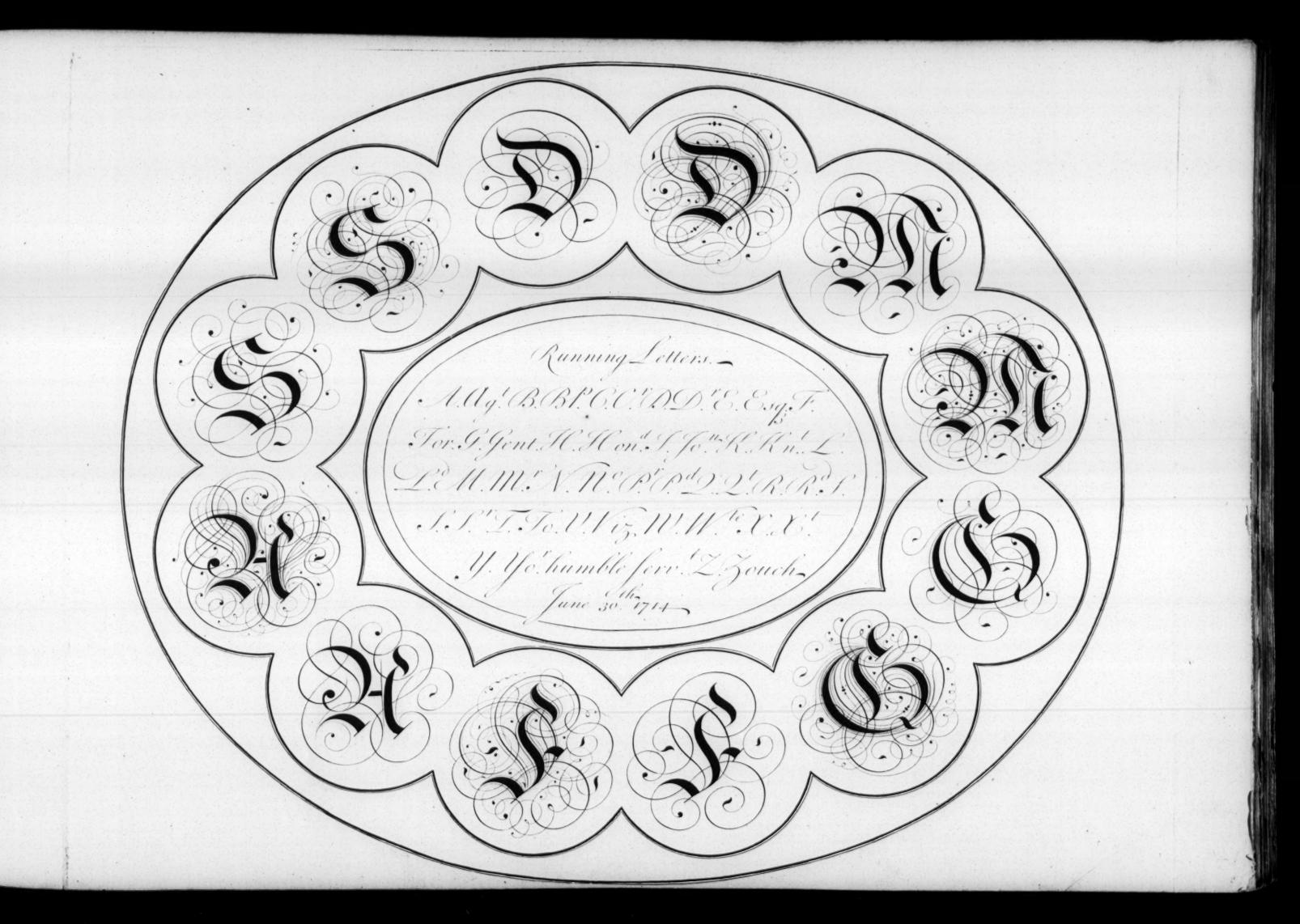
Fourthly, For the Set Secretary, and the Ingroffing-Hand, the Slit not fo long as for the Round-Hand, (especially if you write on Stubborn Paper and Parchment,) the Left Side of the Nib the shortest, and the End of the Nib somewhat broader than you intend the Minum Strokes. Vid. Pen 6.

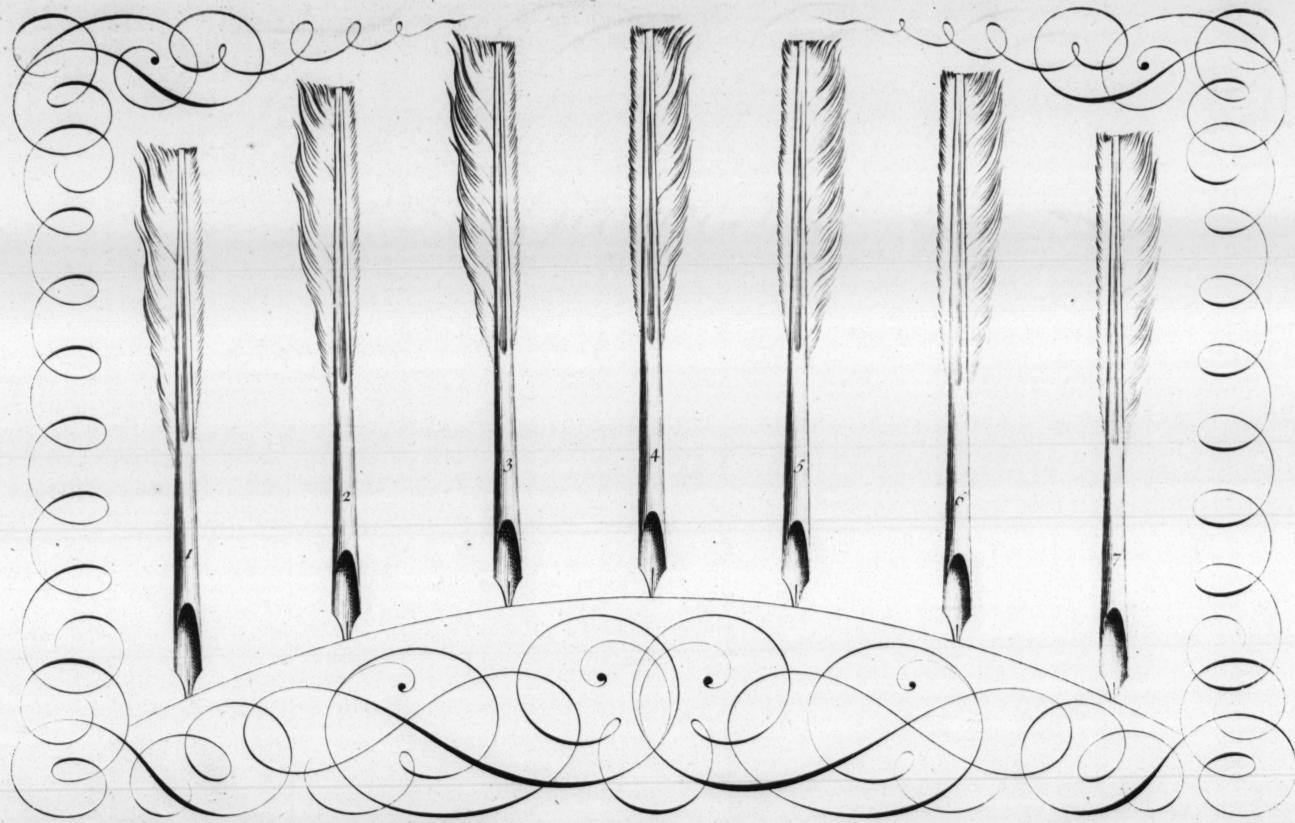
The same Pen, use in the Running and Small Court-Hands. The Chancery requires the same Pen with the Court, excepting that the

Right Side Cheek be but half the Breadth of the Left. Fiftbly, For the Square and German-Text make the Right Side of the Nib the fhortest, the Slit not so long as to spring open with-

out some Pressure; the End of the Nib a very small matter broader than the Stemn Strokes. Vid. Pen 2, or 3. Sixthly. For the large Exemplifying court, the Nib of the Pen must be fashion'd in a perfect Contrariety to that of the Square Text. The Left Side of the Nib being the shortest, but in all other respects the same. The Set-Chancery the same with the Court, except as before excepted. Vid. Pen 7.

N. B. The Pen for Dutch Command of Hand, is the same with that Round Text; and for the English Command the same with





II. The proper Manner of using the PEN for the strong HANDS.

hele Hands consisting of Firm and Large Body-Strokes, it is requisite for you not to hold the Pen too far from your Fingers, something more upright than in the Light Hands; since it will give you more Command, especially in those Strokes you make the back of the Pen, as in the ready Performance of the Engrossing, and several Court-Hands you are oblig'd to do. In Writhese Hands, see that your Pen lies Plum on the Paper, touching it in all the Parts of the Nib, whereby the Stroke will have liness near to that of the Breadth of the Nib of the Pen you write with: And if the Pen is made well, and held Right, the back Strokes will have near the same Thickness with the fore Stroke, which is no small Beauty to the Hand. Take care efore, not only to set the Nib right on the Paper at the first; but when you move it from the fore to the back Stroke, see it is in the same Position, otherwise some Strokes will not only want of equal Thickness, but be rough and disproportioned. id in these Hands, all Spurs and unnatural Points, which are generally made by the Ignorant, who know not how to make or ten the Pen: Since a Pen made well, held right, and regularly mov'd, will give the Angles such a Smartness, and yet such

# BOOKS Publish'd and Sold by the Author and Print-Sellers.

An Alphabet Book in all the Hands, with great Variety of Capital and Small Letters. Price 2 s.

A Book of Divine, Moral and Historical Sentences, in Prose and Verse, design'd for the Conduct and Instruction of human Life, and particularly for the Improvement of Youth in good Sense and correct English. Proper for the Use of Writing-Schools.

Both done for the Use of the Writing-School in Christ-Hospital. Price 1 s.

A Striking Book, Entitled, Penna Volans; having great Variety of Capitals, Plain and Flourish'd. Done after the French and

Dutch Way. Price 1 s.

The first Part of this Book, call'd Natural Writing, containing 28 Folio Plates.

And shortly will be Publish'd, a Treatise of Italian Book-keeping in all its Parts, with great Variety of Practical and useful Instances in the Waste-Book, Journal, and Leidger Entries; the whole being in a neat Pocket Edition.

having viewit the following Ricces readily approved them, as being in my opinion. inferiour Ignone Thave seen published with respect to their Variety. Julnefs or Correctness, and Jesteem it an honour done me that my name is thought . worthy to be prefixed to a Performance which whilst Good Writing obtains its just value, will deservedly live . For every one will be discouraged from attempting to depretiate a Work whose Justness will be it's own defence, swhich I fear will receive what it dos not want, a Foil from these lines of Thy Offectionate Friend .\_



May it please to Worships

In a grateful Sense of yo Favours & my Duty. Thumbly Dedicate to yo Werships if following Sheets,
wherein not only if first Principles of Writing are Imparted for the more ready Instruction of all the
Orphans committed to my fare; But by these Several formes of Business, those of a brighter Geneus may
be qualifyed for if Service of Merchants, other distinguished Employm Und as Im Sensible, that —
nothing will give yo Worships greater Satisfaction, than if Improvement the Children, So it was my
Principal aim in this undertaking; w. End that it may ouly answer shall be if fonstant Endeavour of

May 7.

De mosti Obedient servi

ceoabbcadefg hhii/kklmm00 00000msttuu0 mmaxy 3000

# digb by bl blo co of hydbop y op pg uy g lk

initterrunnrumuttnonnnminry ccecocaagcaggdddecgguoedddevxxv abodeeefffggohiijkllnnopgrstungez ambnomdemmingumhunfinghmkl Ulbbodddhhikkllbokkfffffllbhhi aabboeddeffgghhigkllmnopgrittun

the py ny n my y now o aight a de iii no

# mmmmmmmmmmmmmmmmmmm

J.J.B.J. D.J. F.J. F.J.K'.J J.Y.R.J. L.J.M.J.N.J.P.J. 2 R.J.J. F.J.J. W'.J. X.J. Y.J. Z

Indeavour to make you Fortune as well as a you can and then be content it is no svorse and if it is not so good as you desire yet be thank a full it is not so bad as it might have been

aaaabbbbccccdddddee ceeceffffggggggg gggghhhhhhhhhiijiiikkkmmmmmmmu nnnnnlllll ooooooppppppppggggguii rerersstttttuuvvvvvvvvvvvvxxxxxyyyyz352

Ammaa Bmmbb Cmmcco DmmdodEmmecc Fmmffr.Gmmgg.Immiij.Kimmkk.Immllll AlmmmmHmmnnnOmmcoc.Pmmppp?m Rmmrs.Imms.Tmmttt?'mmuvWmm.Viyyz

ununununununununununununununun

ABCDEFIJEKLIM. aabbcocddoecefggghhijikklllmmmmunn L'L'L'L'L'ZZZZZZMollellellell 11911911911 .1. P. P. P. P. B. B. B. B. B. F. PPPPPRRRRRRR.J.J.J.J.J.K.K.K.K.K. 66666688888KKKKKKKKKK WWXXXOOODOOQQQQQQQGGGG. nnoooppppggurissittuuvovvvvvxxyyz 16092RSTOUMES Approve not of him, who commends all you say. I nvy is always waiting, where virtue flourishes. Rely not on another for what you can do your Self. Bumility makes great men twice Honourable. | Pulgar Persons generally form a wrong Judgment. Howledge of our Selves lequires great penetración Make not a jest at another mans. Infirmity.

Neither praise nor dispraise yo's self your lictions Serve. Bestow in chusing a friend, stower in changing. In ne Ounce of Discretion is more worth y'a Pound of wit. I onceal your wants from "who cannot help you. I ain wasts the Body as pleasures do if Inderstanding. Deride not Infirmities, nor insult over Miseries. Duestions of great moment require deliberate Inswers. A lattering friends are worse than open Enemies. Of ecurity is commonly the forerunner of great Calamity. Z real l'eccepts render us liable to great Accompts. I hey who are un willing to mend hate to be Instructed. It is better to take many Injuries if to give one. Whoever lookes not before will soon find himself behind. Denophon commended Heroic and Virtuous Exercises. Laziness is commonly punished with Poverty. If ou cannot expect Glory but in the way of Virtue &c. Zeal for Religion cannot warrant cruelty & Tevenge.

Anger may repast with thee for an hour, but not repose with thee for a nightery Continuance of linger is hatred, but the Continuance of hatred turns to malice y anger is not warrantable

Among the innumerable inventions of allankind, there is none more admirable convenient than Hriting, by which a person, may delineate his thoughts, describe his very conceptions, communicate his minds with out speaking, and correspond with a friend at as thous and miles distance.

Donnaventura de Mommiraumont ff. -Prous plairas payer par cette friemière: des change au Soc Souvaincourval ou ordre fà Som de fing mil Livres Paleur se

Shelley

I econcy is to be observed made our detrom, but repostably,
in our Defecurior, where we are to founded how far our >
OD efecuring may be Entertaining land as we could find to
along when to begin, Jo we should from when to leave

As from an Immaculate Fountain, by Peason of an impure passage, unwholsome water may proceed, so many persons, who are Endowid with excellent parts, by thier having correspondence & communication with profane persons, frequently degenerate, and become scandelously obscene

In the Street If your publick (lections have an hundred withouses, your firivate have a thousand: the World generally look but upon your (lections, but your fonscionce looks into them, and is requainted with the motives that firoducid them; for the World may Sometimes excuse and acquit you, when your Conscience is accusing and condemning you.

# Darious Forms of Shop keepers and Trades mens Bills.

Bills made on Buying of Wares.

A Woollon Drapers Bill.

Bought of Samuel Simmonds Fania 7 1712

9 Yards of Sine mixt Cloth at 19:= 2 ... 8 11 
7 Yards of Super fine Spanish at 22:6 2 ... 7 17 .6

13 Yards of Silver Grey Cloth at 15:6 2 ... 10 .1 .6

8 Yards of Searlet in Grain at 32:8 2 ... 3 .1 .4

Milloners Bill.

Bought of Thomas Dummer Clarch 16 1712

22 Yards of Flowerd Ribbon at 4:7 £ ... 5 - 10

10 Farsnet Hoods white ...... at 5:6 £ ... 2 15 
14 Pair of Roman Gloves..... at 10:6 £ ... 7 .7 
2 Lacid suits for the Hoads at 36:8 £ ... 3 13.4

If all the mony is imediately Paid write viz.

of eighteen pounds Sixteen Shillings in Full for the use of my Master [Thomas Dummer ]

Bills given to Persons on Book Debts.

Inen Linen Liapers Bill.

1711 The Honourable the Lady Gay. D'

Sept 2 To 16 Ells of Dowlas ... at 1:9 L.1.8 
11 To 25 Ells of Holland ... at 4:7 L.5 14.7

Octo 9 To 32 Ells of Huslin ... at 6:11 L.11 .1 .4

16 To 18 Ells of Damask ... at 4:8 L.4 .4 -

But if part of the mony is Paid write as follows.

Received November 16 1712 of the Hon by Lady Gay Systume of Sixteen Pounds ten Shillings in part of this Bill for the use of my Master Tames Turner from

Halmar

Devizes January 27. 1712. \_\_\_\_\_\_\_\_ondon June 10.1711. x 2000 At sight pay unto M'Edn' (ox or Order twenty Tounds without any further advice from At V. Thay this my first Bill of Exe unto M'Carleton Vanhove or Broer two thousand Guildens Banco for value Received of M! George Bickham and place it to thece of Jor Real Friends To M. Sam Cardele Merch Jour bery hum Heir.

ABall Iffmey. ( ) . Jondon June 27. 1711. ( ) L'in fune ib. 1711. Il y Mafter lectered yo Letter of the to Justant with y Bill of exc The Import of this is to desire you to send per hext Opportunity y enclosed; Thave shiped on Board y Dolphen of Even fames Hix Il following Goods in 2 3 Baggs of Galles; Barrels of Indice y Ballance y Goods you writ for Markt and Vas per Margent: The Bill of of my fast licco being sixty nine Pound Thave hereine nelosida? Leading is herein enclosed sig Bell of Farcels is under heret my. Il' Bill of Exec It 10 Days sight payable by Ill Sam (rate Herch Shis partner are both out of Sonn & therefore Thave taken care, to whom Thavegiven Cidvice Set your price as low as you can, and to please you That you have further Occafion for in our way do? Then you expect your mony for this parcet draw your Bill but lignify yo Order Sit shall be Diligently feerformed by, on me, and it shall becieve due Honour from-(for Loving Friend To most Obedient Serv! Brinn. ( ) (Covemb 17.1711. I Promife to pay to HI Samuel Shurmandine or Received then of WWilliam Smeaton the summe of Order the summe of one hundred is six founds on, hinely six Pounds in full for Principal & Interest of Domand Witness my hand February 29. 17.12.

£ 106 - Dent n. a Bond bearing date the 7 of linguist 1710 p'ine, £96:- M.Snat

The Obedience to your formand I send this to inform you what the write a bold free hand correctly lequires no small fare Application But this is no discouragem'to me Since you have frequently told me, Shat to write a good hand would be more servicable to my Obesigns, than any other searning wiff Jattain I personade myself you Expect no more from Joseph Dutifull Son.

Loving Son, London June 12 1712

Tam well pleased not you the enclosed by Thomas pray be a Dutifull to you Mast, Respect for y Family, Be Sparing in you Expences, love heatness, Forbear ill language, abhordying, thave no Society not britions boys, se you omit not you Prayers.

Morning nor Evening, by you shall have all Encourage from

Of o'most affectionate Father.
GPearfon &.

Loving Brother; (ITSortham blon May 7. 1712)

(Jou cannot be more sensible of the loss of my for versation than

Jam of your. The want of which makes the Country lose something

of its entertaining prospect. I hope if here Dest will bring methor

welcome news if you have leave to risit me, whill very much add

to my other injoym of please my self in the belief you would be glad

to see, Dearest Brother, Of mest affectionate lister.

R. Smalt.

Regina et. Franceps derum emmum paastantessi hickatemin Doum of homines, cultum Dei et se. officio defungi, ancillari obostet. Cirtutoni vece, Intus.cut Peluqua ommas Si Suo Velint ma cst/

have withe honour of yours of the 28 pas sade your Remittances for my Accompt of 17.95 ( souns upon Gammault & 1673. Comms upon les Hammeaux They are lecepted & yo' acco' is fredited Thave also get Acceptance of that for you Accompt of 3747 (rowns on Taumainveau & Company It its time you shall have Gedit I send you back profested for non Accepta that of 1347. (3owns upon fis Maunins. That upon M.Fimmaix is Accepted & shall be Delivered to the Beares of the fecond Thave honourd yo' Oraughts of 7,500. 3ownstoy Order of Banvaix & am.

Unany hut more Confedence in these whe have you than in these you have gratify do For the former are more likely to do you grant bendness than the satter having given, chligd

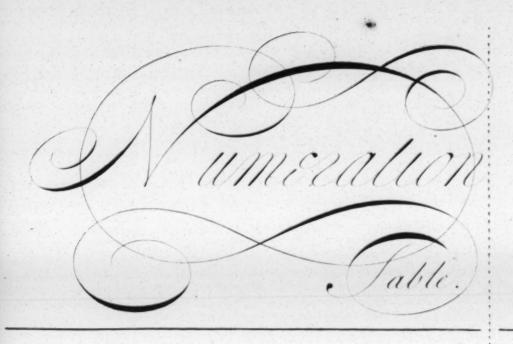
To MING enson To MIG Tanner.

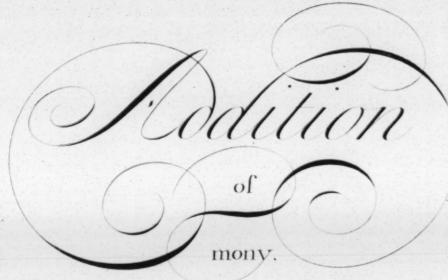
These London To Mis Tranner. ToMS Jonner To 1167 ennet Toll SIMsilner: London & These, Insterdam London Fanuary 1Anno 1712 London January (nine 1712)

ash

Jo Ballance

261.15.6 4 By Adam Guy Po fore Hells phis order 127.6.2 Je Orlando Vincent Recof James Hix phis Order, 176,7,2 12 By Benj Carr ..... P. Sam Barnes draft on me 100 \_ -644176 TooMICO) wen To Mill Quaint To Mill mart (Rotterdam, Bristof. These To MI Thol enger To MOMBERES To MB Touch. These Exeter. Since York.







Sapientissimus vita nostra magister, nempe zautor, unicu" dedit ad vivendum documentu, ut Amemus, gnarus bitam no z ftram, si amemus, sore felicissi mam To the Honthe Court of Directors Dof the united East. India fomp."

Sheweth The Humble Seticon of Edw Limens

That yo' Peticoner having been Educated in Hritingsi is desirous to Serve yo' Honours as a Hriterin India.

Most humbly prays he may be domitted into yo' Service, and is teady to give such fectivity as yo' Monours do Require And yo' Petitioner shall ever pray So.

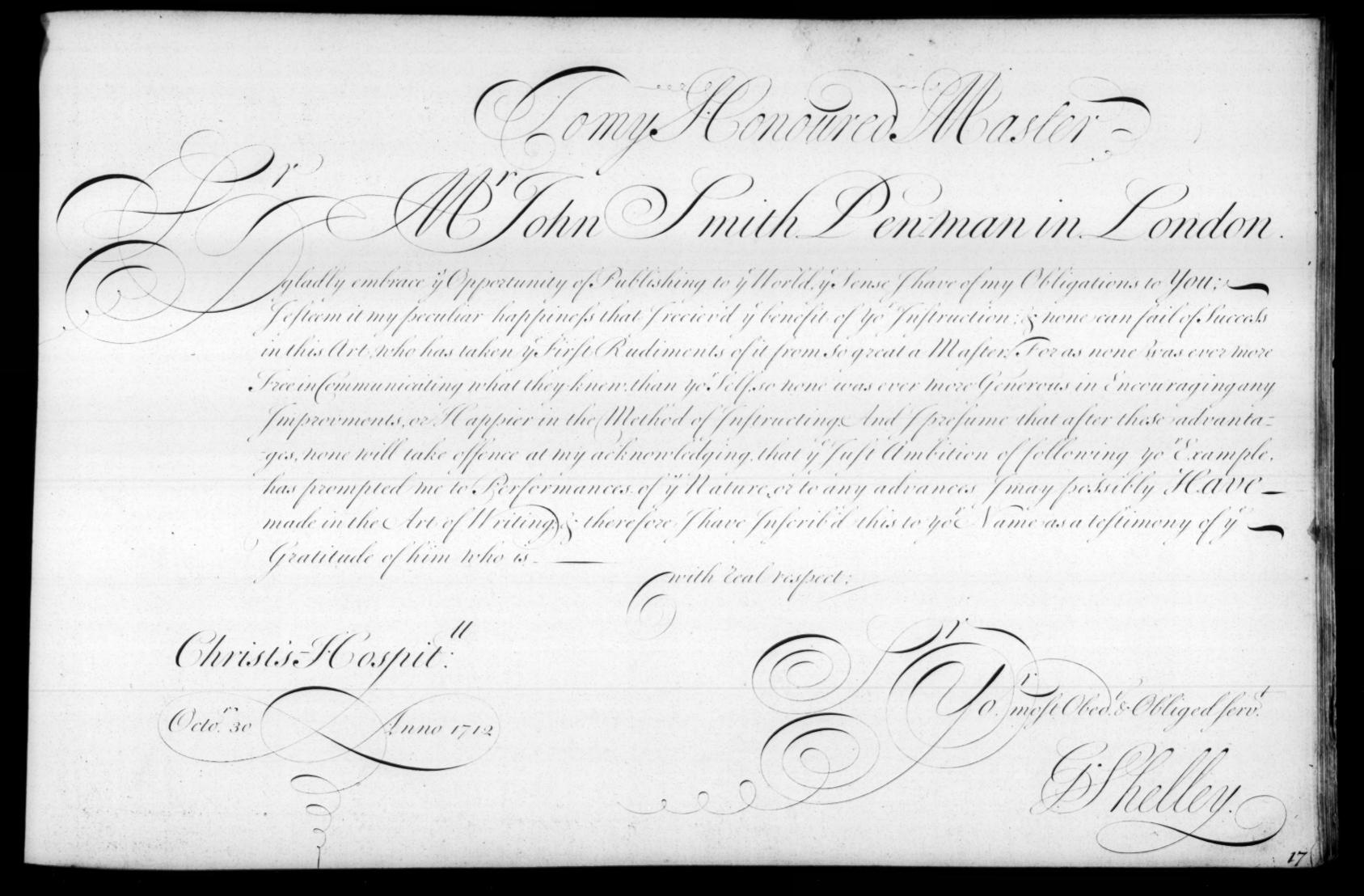
Industry argues an ingenious and generous disposition of a Soul by persuing things in if fairest way disdaining to on joy the fruits of others fabour; se

Multiplication Pable.

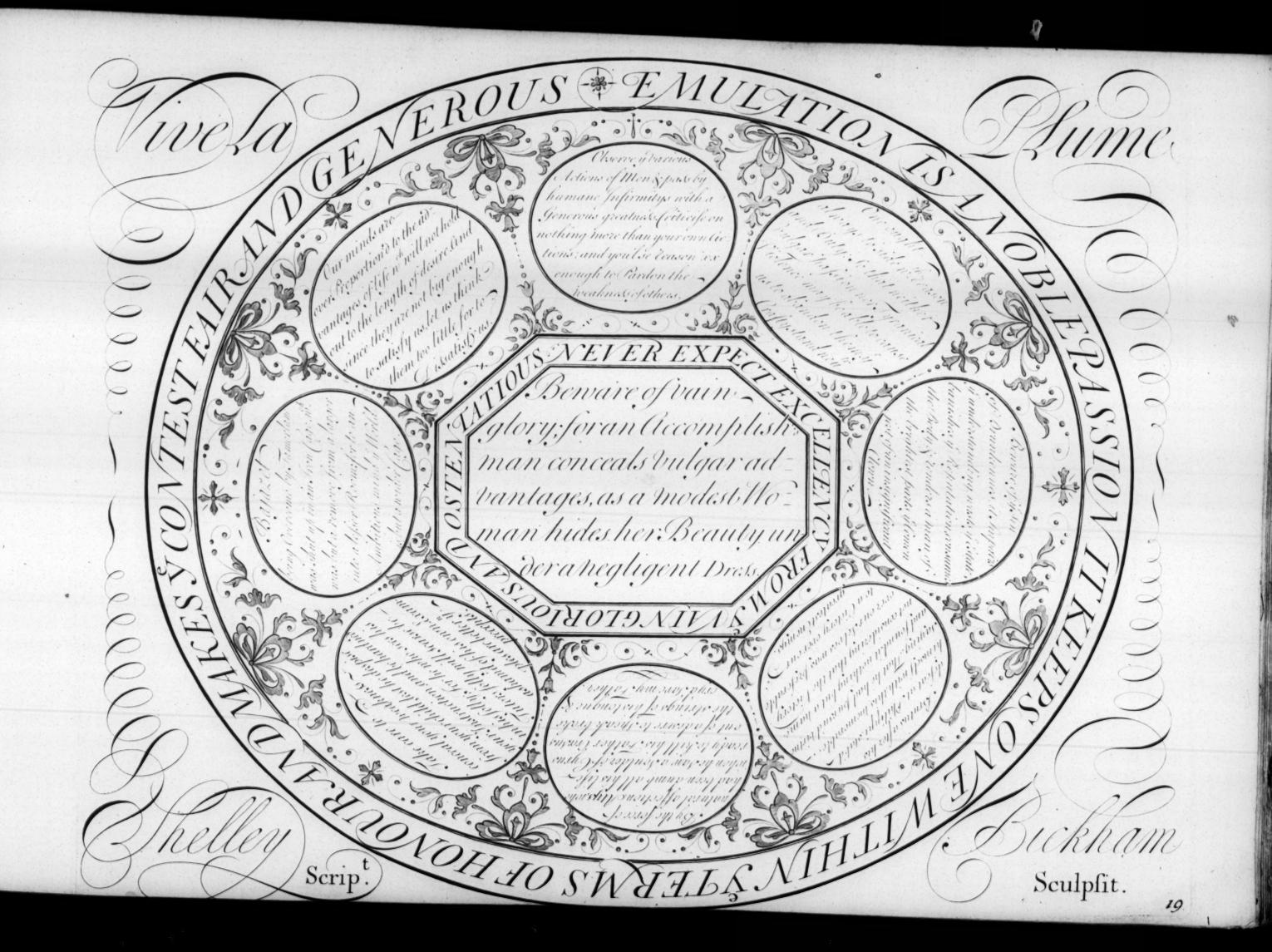




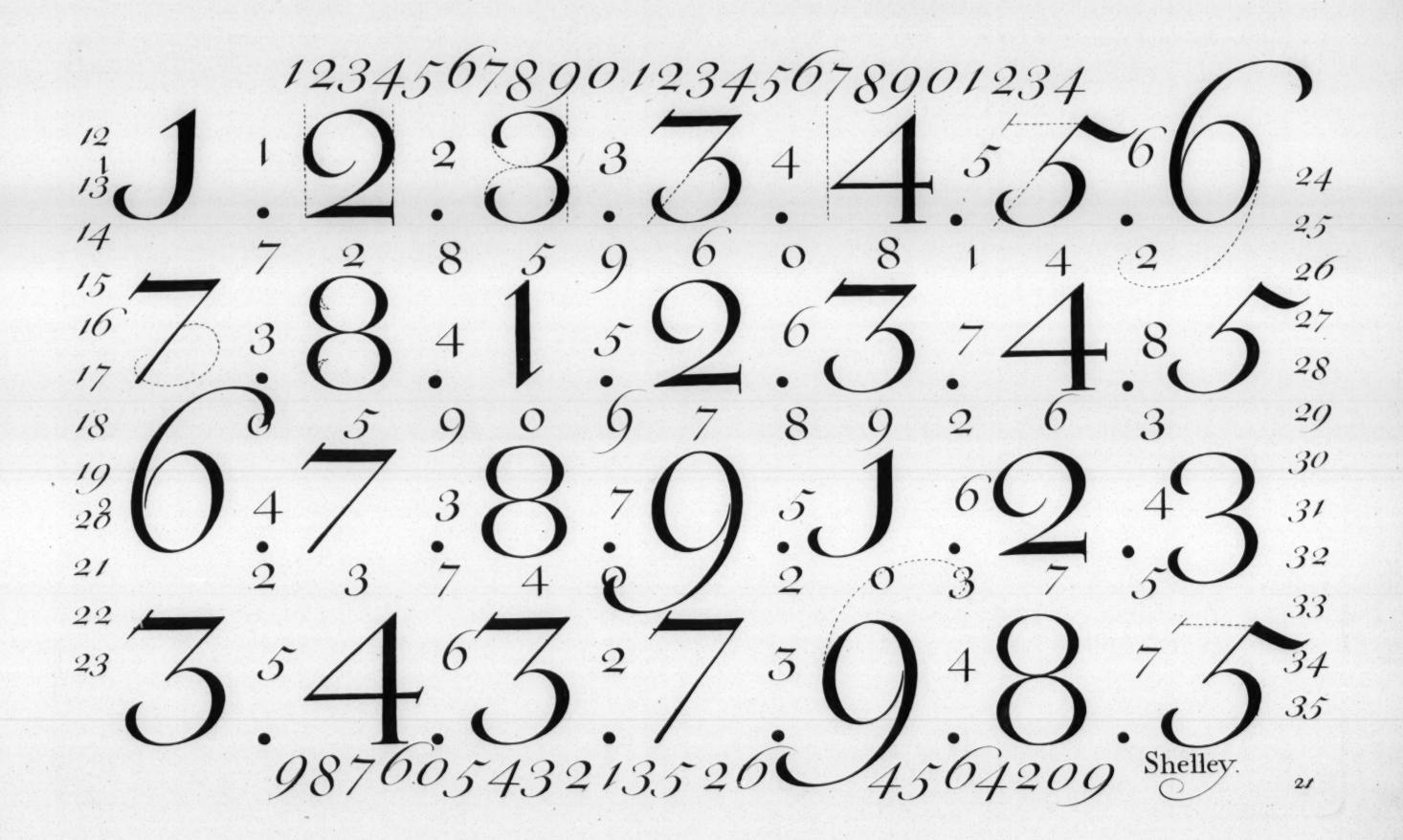




Decqui primum hac nuncupavere bona sie de illis Senserunt, ut nunc vulgus quod veros illos ac (naturales Significatió corruptit unde et l'erum astimationes mutata sunt sucenim sunt intel-Ligenda hac quaterius censentur Bona Divitia sunt non gemma aut metalla non magnifica; Adeficiarrel supellex instructar sed non iis &c

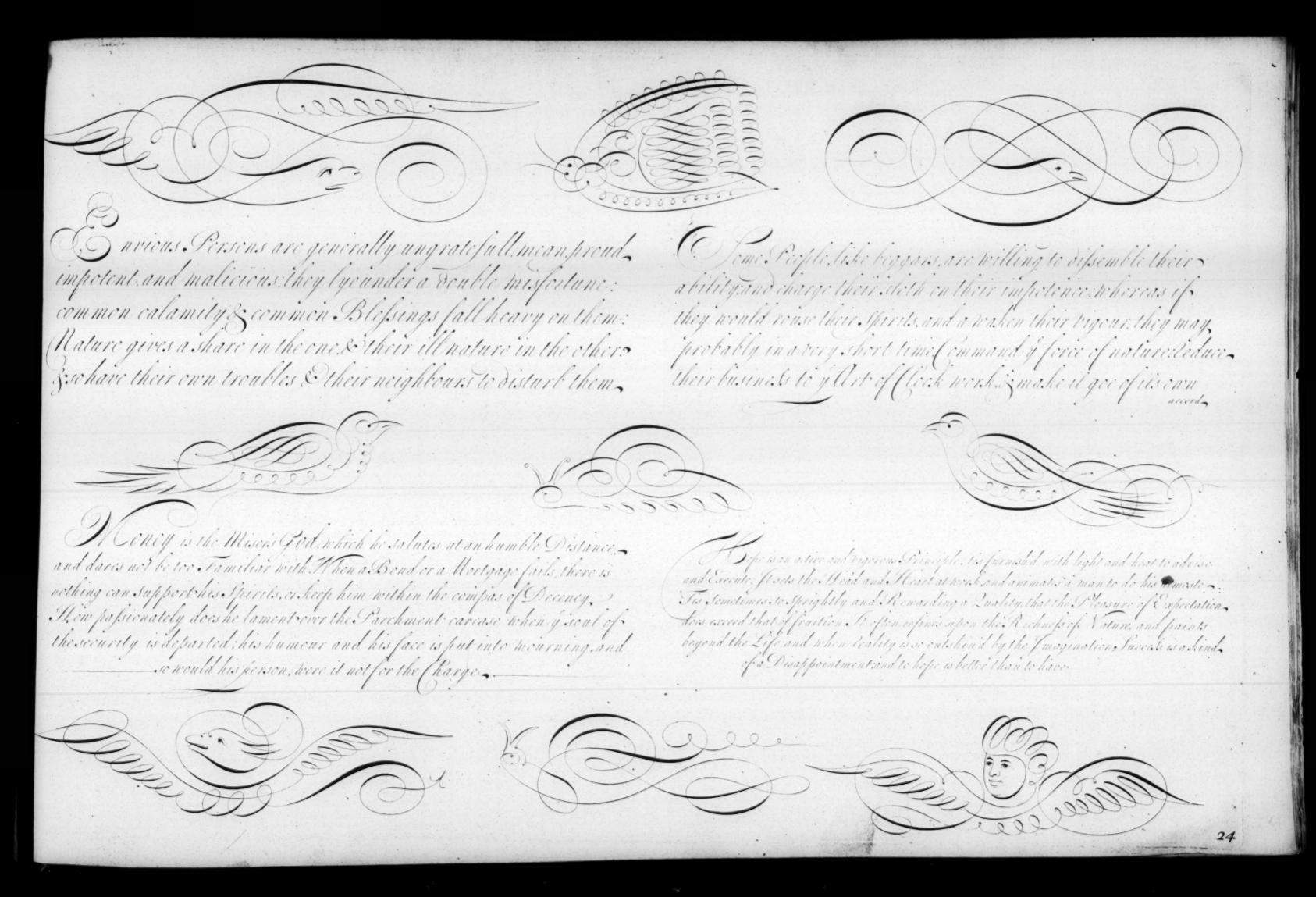


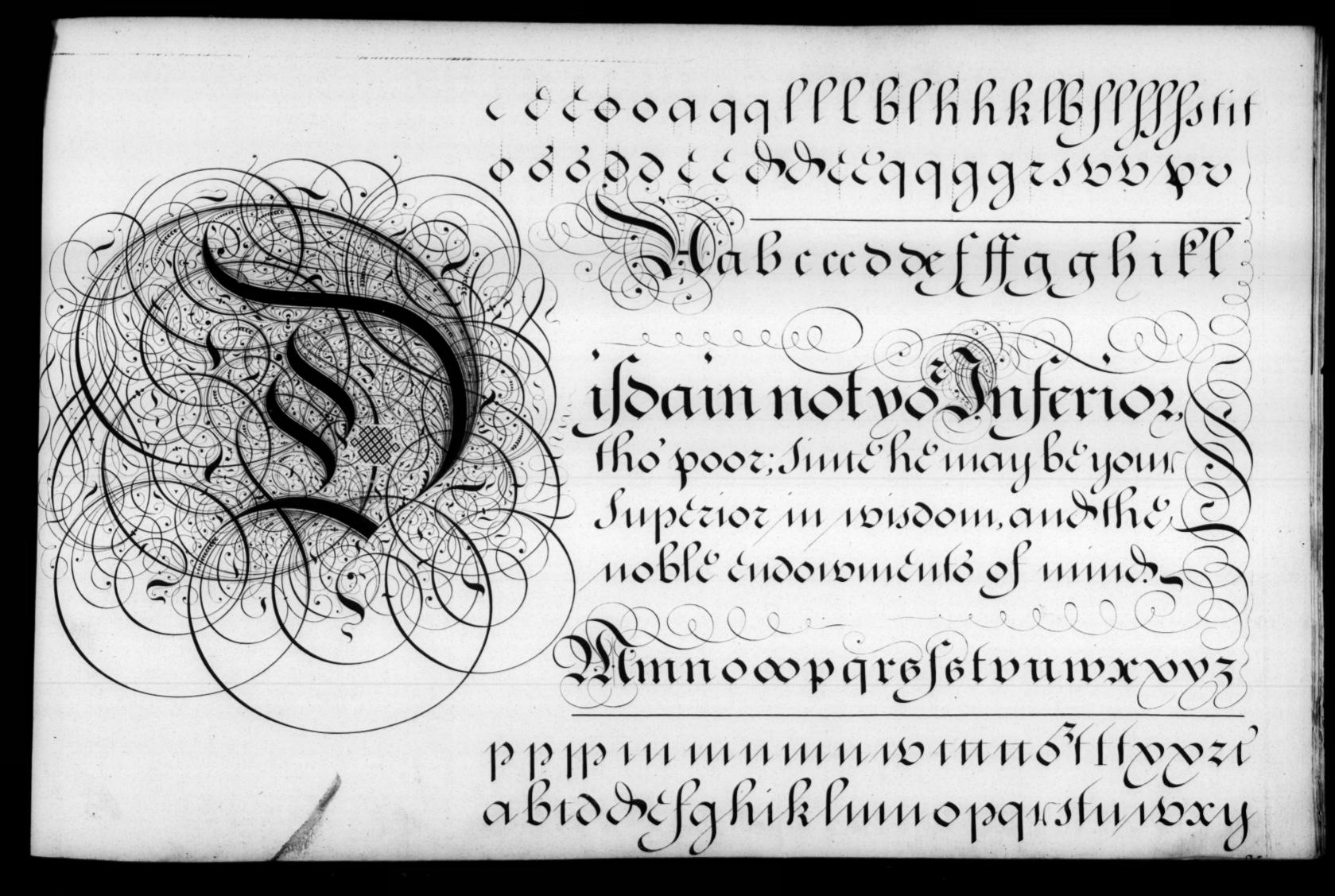




jaginas blokbu caecara dadirad ecercies fffffi Danuibles bocca de de diceers carffflingggeg ndustry argues an ingenuous and generous disposition hhhhyhuisebiiijkkk llllmmminmmmmmm of Soulty persuing matters in the fairest may for it disdains to enjoy the fruits of other mens labours with: nnnnnooccopppeepregggurgggurrenssfssslsa Illiotttuuvovs vivien nen veseexeeyyyyy 2232 Ashe who can levenge an Injury, and will not, discovers Contentment is the precious. Tomet of mans lifea berluous and magnanimous Disposition of Soulse and the way to attain it is by Surmounting difficulties, he that can letuin a kindness, and doth net, shensein ourbring vicious. Inclinations, freece and unruly a mean Contemptable Spirit & is a lump of Ingrate passions, and incedinate appeteles, & bearing injurys. nunne occolles fiftepp gaugaurrenassissississi tttlottu uuvers www.vaaaau yyyoy zzezuz.

Dear Daughter. (1)/10 27.1712. I is a great Satisfaction to me, to deflect on that dutifult Behaviour scherewith you have hitherto > Domeandyo Self in Compliance to my Directions, & particularly that by you findustry you have made such extraordinary Improvment in these herefrary locumplishments of Herling ; Lecenthich will always dis linguish you among those of yo own Sex and since Learning joyn'd n' Firthe maker y brightist Figures, Ishall give you a few Hords of Advice upon y Subject. First then Since Religion is y great Refiner of 0.7 . Reason's ye Improver of Monality, bel Devout's Heady in go Profession of its Attend constantly on the publick fervices of the Church of Sevenity & Evenness of Tempor Let you Develons be weither careles nor Peligion, affected is y you may obtain y Divine Blofsing Let this like all other Quities, be free sunconstraind -Be watchfull against Temptations for they soon fall who are not quarted n' Caution. In yo Conversation. be modest; courteous to all familiar w few and intimate but with one. Be not haughty in thirit; nor fin : perious in words, nor Stiffin yo'Deportment. Be neither too leservid, nor yet too free hut tis more safe to Donversation. incline to y Former; than to y Latter Hover appland you left nor seem much affected n'he you say or do. In your Expenses be frugal, & Study y Art of laying out yo'Mony wisely over keeping a mean betweet a higgardly Thriftines & a lavish profuseness Und as you should be always frugal for a good out hover be generous for a bad one; for Generasity wrong placed becomes a liere Thave many more things to Say, but that the Prolixity of my Letter may be no Burthen to your Memory Ishall conclude with assuring you that yo Depences. happines is the great Concern of (a) Mondaffectionale father (() 16:11 allis.





# A23CDESTESSATERSQUERCOPIQUER 8 Chanxyze

and mation is a moble Dassion, and mates the soutest for Glory-fair and metations, as it strives to extell by raising itself mot depressing

Meetness is to the mind, what a good, men, is to the body; without whith if best limbed and finest romplexioned person may be wery disanteable; it has a stateabowert

popular applansé may blownp, and mount up:
-ward, the buble of a vainglozious mino, till it buzst in
the aiz, and vanish; but a wise man builds on Diztue.

Tudeavour to make your ffortune as well as you some and then be soutent it is no worse and if it be not so good, as you tould wish, be thankful that it is not so bad, as it might have been puquez

Industry arguée an ingénious and générous disposition of Soul, by pursuing things in the fairest way; for it dis dains to énjoy the ffruit of other mens Labours, with out désérving them, or réquiting them générously for 'em.

abedefahiklmnopgrstunvæyzæff

# A23C2Eff&hJRL2M2NOD2R8ZN2WX

and mation is a moble Dassion, and mates the soutest for Glory-fair and yenerous, as it strives to extell by raising it self not depressing

The cetrics is to the mind, what a good, men, is to the body; without whith y best finish sought and person may be wery discretable; it has a state abowert

popular applansémay blownp, and mount up:
ward, the buble of a vainglorious unino, till it burst in
the air, and vainsh; but a voise man builds on Dirtue.

tomour tomake your ffortune as well as you tom, and then be toutent it is no worth: and if it be not so you gou tould with, be than that it is not so bad, as it might have been purquez

Inoustry arguée au ingénious and générous disposition of Soul, by pursuing things in the fairest way; for it dis dains to énjoy the struit of other ineus Labours, with out desterving them, or requiring them générously for 'em.

abçdefghiklmnopgrstunvæyzæff



oaabbccoodeffoogsbish nijkklimmnmnooooo rppooggraffosttenxnzz Sreat sinssoon destrop

ABCDEFGHIJKLMN OPQRSTUVWXYZ. abcdefghijklmnopqr fstuvwxyz&ct.



ABCDEFGHJKLM
ROPORSTUUKY3.
abcdefghijklmnopq
r2lstubwryzkaffatt,;

ABCDEFGHIJKLMNOPQRSTUVWXYZ.

abcdefgbijklmnopqrsstuvwxyz&ct

VIVE LA PLVME.

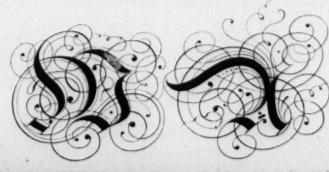
Glory's a great Incitement to worthy Actions.















Sear congeals the Spirito, i Oreat men have a vieheminence disables from noble entervises, above us in every thing are the which hove e courage executes.

first that find their own griefsic

othing is dear that is of necessity, things of ordinarn use being always reasonable. there bemaasmann sellers as buners re

Mens vallions overate variously. according as then are more orles recti-fied, and swan'd bn Reason's Indoment. 6 he first stev to Knowledge and Vertue x is Resolution and Industry, without w no man Obtained ann thing truly good.

# oalbiediefogshilksmrniowpoquessettuvvnwxy3.

Gentle and pendent Reply to indecent and scuerilous Language. is the most severe, tho' innocent Revenge. Chataffash.::.

# ABCDEFGHIJKLMNOPQRSTUVXYZÆ.

Labour not only to know what you ought, but to practife what you know; and be careful to make others Better by your Good Counfel; or at least, not to make them Worse by your Example. abcdefghijklmnopqrstuvwxyzshstifisislssfff;::?!()



abcdefghijklmnopqrfstuvwxyz&fhftfifififfiffiffi;::?![]()

Money is the Mifer's God, which he Salutes at an humble Diftance, and dares not be too Familiar with: When a Bond or Mortgage fails, there is nothing can fupport his Spirits, or keep him within the compass of Decency: How passionately do's he Lament over the Parchment Carcase, when the Soul of the Security is departed: his Humour, and Face is put into Mourning; and so would the rest of his Person, were it not for the Charge.

ABCDEFGHIJKLMNOPQRSTUVWXYZÆ.



abcdefghijklmnopqrsstuvwxyz&shftfisislssffffffisis,.;:?!()

By Industry we are Redeem'd from the Molestations of Idleness, which is the most Tedious and Irksome thing in the World; wrecking our Souls with anxious Suspence, and perplexing Distraction.

ABCDEFGHIJLMNOPQRSTUVWXYZÆ.

To fay, God cannot govern the World, is to suppose him to have created Witnesses of his own Impersection; and to fay, God can, and does not govern the World, is to make his Ability to be vain; Both which are absurd.

ABCDEFGHIKLMNOPQRSTUVXYZÆ.



# BRANDARP BREDER & SAN FROM BRANZER

Administed in Fairs organs Caleographed in Filterstyre, Fairs Caring Say appearing go had a godinate dricht, 1 so (kappa Cuinte at a strate (kapetrum Cuinte spo had a feath organ 1 1 se 1 sugar Bills) Badla

That halp place consument, east anoline 441 betrougened (Rice (Roo don, pur, force 500; young population of a hough proposed Joycom ago upar despens to cam nog ar hug 180/pm, gro bino young son hug benefit of the force 500; you good parties of the grant of the gran

Mediter de applique approprie de la proprie de la propried de la propri



